



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5090-1

Job Sheet 173021



Part No: D5090-1

Job Qty: 30 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SL 18/03/08
100	Waterjet	30 pcs		3/3/18	0.00	3.37	Waterjet1		SL 18/03/08
110	QC	30 pcs		3/3/18	0.00	0.00	QC2 Waterjet-2		SL 18/03/08
120	QC	30 pcs		3/3/18	0.00	0.00	QC8-5		38
130	Brake NC	30 pcs		3/3/18	0.04	1.11	Brake NC 2		DAG-89 SA
140	QC	30 pcs		3/3/18	0.00	0.00	QC5		38
150	HandFinish	30 pcs		3/5/18	0.00	2.00	HandFinish1		SL 04-04
160	QC	30 pcs		3/5/18	0.00	0.00	QC7-4		DAS 11 APR 05
190	Packaging	30 pcs		3/5/18	0.00	0.00	Packaging3-2		5226 6 APR 11 2018
200	QC21-SA	30 Ea		3/5/18	0.00	0.00	QC21		9-89 DAS 21 APR 17 2018

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: D Prog Rev: D 2-Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	32.1000 sf (1.07 ea)	90-Start up Operation	

40.83

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	32	234	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 3:17 PM dart.logan.david



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CANADA
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Container No: S049864



Part: D5090-1

Job No: 173021

Serial No/Batch: S049864

Revision:

Inspector:

Date: 03/10/18

0-10
11
D50
0-11
32
34



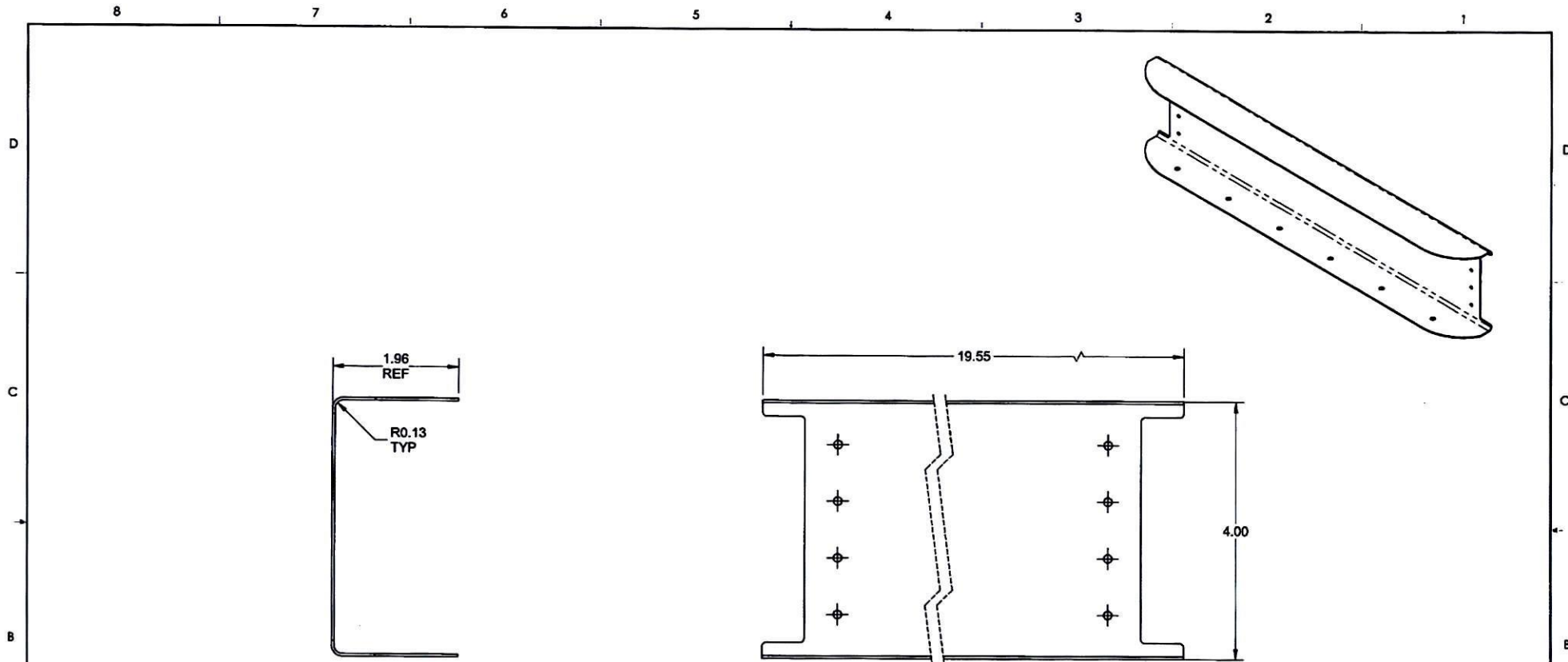
INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:	38	QC Inspector:	
Date:	18/03/08	Date:	MAR 12 2018	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.06.27	New Issue	KJ	
B	15.05.14	Dimensions updated per Dwg Rev C	KJ	
C	17.07.18	Dimensions updated per Dwg Rev D	KJ	



D5090-1 BRACKET

NOTES:

- 1) MATERIAL: MADE FROM D5090-1F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.56 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 173021

20180226

RELEASED
2017-07-06

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	VS	DRAWING NO. D5090
MFG. APPR.	DD	REV. D SHEET 2 OF 5
APPROVED	HS	TITLE DUCT ASSEMBLY
DE APPR.	DS	SCALE NTS
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